



Article Description		70SP400 500 ml Cylindrical PET Jar, 28 g			
Trypet Reference No.		321MA.70SP400.P28	Customer's Ref. No.		
Project Reference		P245.70SP400.2-stage.Jars / TSE2019-006			
Drawing Ref. & Date		P245.2021.02.02.70SP400.0500ml.2-stage.Jar.V2			
Neck finish / Weight, g		70SP400 1-start, 360° full thread, 4.00 pitch		28.00±0.50	
PROPERTIES					
Neck Part	Value	Tolerance	Blow Part	Value	Tolerance
E dia	66.90 mm	±0.20 mm	Volume at fill level	500.00 ml	± 2%
T dia	69.20 mm	±0.20 mm	Brimful	534.00 ml	± 2%
I dia	64.40 mm	±0.20 mm	Fill level	11.00 mm	
Dimensions are in mm.			Height	141.60 mm	± 1.00 mm
			Body Ø, max	Ø70.90 mm	± 0.50 mm

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	Name/Signature	Date
Confirmed by Project Manager	Vadim Fedyanin	03/10/2022
Confirmed by Customer		
Confirmed by Quality Control		